



Technical Data Sheet - 4.06.2012

# **PRISMA**

# **Product Description**

Prisma is a feltmarked paper, produced with FSC pulps from certified and controlled sources.

It is available the 1/sided version in 27 colours and the 2/sided version in 5 colours and 6 grammages. The range includes also matching envelopes.

#### **Technical Data**

### THE FOLLOWING DATA REFER TO 1/S

				White	<b>Coloured Shades</b>	Black
	Method		+/-	220 g/m <sup>2</sup>	220	220
			- 1		g/m²	g/m²
Basis weight	ISO 536	g/m²	5%	220	220	220
Caliper	ISO 534	μm	5%	317	317	330
Bulk	ISO 534			1,44	1,44	1,50
Whiteness (CIE)	ISO 11475	%	3	125	-	-
Moisture	ISO 287	%				
content	150 207	,0	1,0	6,5	6,5	7

### THE FOLLOWING DATA REFER TO WHITE 2/S

	Method		+/-	100 g/m²	120 g/m <sup>2</sup>	160 g/m²	200 g/m <sup>2</sup>	250 g/m <sup>2</sup>	300 g/m³
Basis weight	ISO 536	g/m <sup>2</sup>	5%	100	120	160	200	250	300
Caliper	ISO 534	μm	5%	150	180	237	296	370	444
Bulk	ISO 534			1,50	1,50	1,48	1,48	1,48	1,48
Whiteness (CIE)	ISO 11475	%	3	125	125	125	125	125	125
Opacity	ISO 2471	%	>	87	91	-	-	-	-
Moisture content	ISO 287	%	1,0	6,8	6,5	6,5	6,5	6,5	6,5

# THE FOLLOWING DATA REFER TO IVORY, CHAMOIS AND GREY 2/S

	Method		+/-	100 g/m²	120 g/m²	160 g/m²	200 g/m²	250 g/m²	300 g/m³
Basis weight	ISO 536	g/m <sup>2</sup>	5%	100	120	160	200	250	300
Caliper	ISO 534	μm	5%	150	180	237	296	370	444
Bulk	ISO 534			1,50	1,50	1,48	1,48	1,48	1,48
Opacity	ISO 2471	%	>	87	89	-	-	-	-
Moisture content	ISO 287	%	1,0	6,8	6,5	6,5	6,5	6,5	6,5

# THE FOLLOWING DATA REFER TO INDACO, COFFEE, RUBY AND BLACK 2/S

	Method		+/-	250 g/m²
<b>Basis weight</b>	ISO 536	g/m <sup>2</sup>	5%	250
Caliper	ISO 534	μm	5%	372
Bulk	ISO 534			1,49
Moisture content	ISO 287	%	1,0	6,8





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# **PRISMA**

Special makings are available upon request.









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Prisma conforms to ISO 9706 requirements for permanence and is suitable for archival use or applications requiring "Acid Free" paper. It is fully biodegradable and recyclable.

# Printing and finishing recommendations

**Inks:** Good quality semi-fresh inks. For heavier graphic elements and higher densities, oxidizing inks are suggested. The drying process can be slightly accelerated by adding extra desiccant. Otherwise print with UV inks.

Blankets: For a good graphic impression, use compressible multi-purpose blankets.

**Screens:** For the offset printing process a screen value of 150-163 lpi is recommended. For heavier graphic elements and higher densities, sufficient powder should be applied.

Drying Time: Make small sheet pallets and allow at least 24 hours drying time after printing.

Finishing: Prescoring is recommended for board weights and when folding against the grain direction.

**Printability and Runnability:** Every method of printing, embossing, punching, die cutting, creasing, laminating and UV varnishing is possible.

### Mill accreditations (Rossano Veneto VI-Italy)

Corporate Quality Management Standard UNI EN ISO 9001
Environmental Management Standard UNI EN ISO 14001
Occupational Health and Safety Management Standard OHSAS 18001